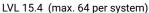


BYD Battery-Box Premium LVL Service Guideline and Checklist

Version 1.2

Valid for Premium LVL 15.4







BMU (1 x per system)



Make sure to always use the latest version of this service document, available at: www.bydbatterybox.com

Important: The installation and all other kinds of works or measurements in combination with the Battery-Box Premium are only allowed by professional and qualified electricians.

This checklist is a shortened assistance for the Battery-Box and does not replace the original manual, which can be found on www.bydbatterybox.com / www.eft-systems.de / www.bydbatterybox.com / www.eft-systems.de / www.alpspower.com.au. Subject to technical modifications; no responsibility is accepted for the accuracy of this information. Attention: Improper handling can cause danger and damage.

CONTENT

CONTENT	2
1. GENERAL STEPS	3
2. ERROR ANALYSIS	4
2.1 BMU does not turn on / BMU LED is off or flickering abnormally	4
2.2 Problem with the Firmware Update / App Configuration / Battery WiFi	5
2.3 Incorrect output voltage / No BMS Data / BMU EC102	6
2.4 Communication issue with Inverter / BMU EC106	7
2.5 SOC & charging logic	7
2.6 Unexpected shutdown	7
2.7 BMU/BMS LED event code (EC)	8
2.8 Be Connect Plus (BCP)	11
2.9 Voltage measurement and undervoltage	12
2.10 Unit Exclusion Method (only when at least 2 LVLs / parallel connection)	13
3. SERVICE TASKS	14
3.1 BMU Replacement	14
3.2 BMS Replacement	14
3.3 BIC Replacement	14
SERVICE CHECKLIST AND CONTACT INFORMATION	15

1. GENERAL STEPS

Make sure to always use the latest version of this service document, available at: www.bydbatterybox.com

Please proceed first with the installation steps by:

No.	Name	Description
1	Configuration	Check if the configuration is correct. Refer to latest "BYD Battery-Box Premium LVL Minimum Configuration List" (V1.8 or above) available at: www.bydbatterybox.com Make sure the inverter is configured correctly.
2	Correct internal cabling	
		Please double check, referring to the manual
3	Correct external cabling	 Communication to inverter a. Depending on the choice of inverter the cable between the BMU port and the inverter must be specially made. Please check the specifications in the installation manual. b. Recommended CAT5 or higher; c. Check the cables and replace them if necessary Grounding a. Battery-Box connected directly to the ground-bus of the house. b. The battery must not be earthed via the inverter! Otherwise, communication problems are possible. Ethernet-Cable for Internet (strongly recommended!) DC-Ports - Make sure that + and - are properly connected. Correct parallel connection cabling if applicable
4	Latest Firmware	Always update the newest Firmware! (with using the latest App Version) Note: If not stated otherwise, wifi password is BYDB-Box
5	App Configuration	To complete the commissioning, the configuration of the battery via "BYD Be Connect" App or PC tool "Be Connect Plus" (BCP) is mandatory !
6	Restart	After app configuration, please perform a proper restart of the system by switching off the battery correctly (press LED Button on BMU for 5 sec). Make sure all LEDs of the battery are completely off. Then follow the correct switch on procedure (see step 7)
7	Switch on procedure	Correct switch on procedure is important for a correct operation! 1. Switch on the fuse between Inverter and Battery (if there is any) 2. Switch on the Battery-Box (button on LVL) 3. Activate the inverter after the battery
8	Checking the correct operation	The system runs properly if: - Inverter displays battery SOC correctly - System charges / discharges

Note: If you can not complete the commissioning, then turn off the battery before you leave the site and make sure all LEDs are off to avoid a discharge of the battery.

2. ERROR ANALYSIS

Please refer to the general steps before proceeding, see chapter 1.

2.1 BMU does not turn on / BMU LED is off or flickering abnormally

LEDs of BMU do not light up, although the battery is ON.

No.	Name	Description
9	Check correct cable port	Make sure that the correct data cable port has been used at the BMU ("BMS" port. Do not mix with "inverter" or "Ethernet" port).
10	Replace Comm Cable	Try a completely new communication cable between battery and BMU.
		Note: Sometimes it might be necessary to unplug the communication cable and plug it again while batteries are switched on.
11	Voltage measurement on pin 7&8	Measure the voltage of PIN 7 & 8 while the other side of the cable is connected to the IN port of the Battery-Box and while the Battery-Box is powered on. Voltage should be around 50V. If yes: try another BMU (if available). If no: check another cable or try another LVL if multiple batteries are installed in the system. PIN 8 (+) PIN 7 (-)
12	Only LED faulty?	In some rare cases, the LED of the BMU is faulty. To check that: check if there is a WIFI access point of the Battery-Box and check if there are internal LEDs inside the BMU. If so, only the external LED is inactive and a commissioning could still work.
13	Voltage measurement	Check voltage of battery. See Section 2.9
14	BMU exchange	If problem remains: Test another BMU, if available.

2.2 Problem with the Firmware Update / App Configuration / Battery WiFi

The Battery Management consists of two components: the BMU and the BMS. The Firmware Update from the App will update the BMU, which will then update the BMS. **The BMS update can take up to 30 Minutes**.

No.	Name	Description
15	Correct App and Firmware	Make sure to have the latest App version (>1.7.4) and Battery Firmware (download inside the App) on your mobile device before connecting the app with battery WiFi.
		If the App cannot be installed, or other general Problems occur with the App: Try with a different mobile device (For Android: min Android version requirement is 4.4.) Try with PC Tool BCP (section 2.8) Note: If the WiFi connection is not stable you might remove the lan cable during the configuration. Once the battery has been configured correctly you can connect it again to the Internet.
16	WiFi cannot be found / WiFi unstable	The Battery WiFi turns off 5 hours after the start of the Battery. To reactivate the WiFi, press the LED button of the BMU about 1 second or restart the system. To reset the WiFi, press the LED button of the BMU three times 1 second within 6 seconds.
		If problem remains: - remove the lan cable during the configuration. Once the Battery has been configured correctly you can connect it again to the Internet check whether other mobile devices are connected the same wifi - try another mobile device
17	Proper restart	Note: Whenever the configuration via Be Connect app / Be Connect Plus tool is changed, a restart of the battery is necessary to make sure that all changes come into effect.
		 Switch off the Inverter Switch off the battery (Press button on BMU for 5 seconds until all batteries switch off. All LEDs should be off) Wait for 2 Minutes Turn on the Battery (button on battery connected to BMU) and then Turn on inverter second
18	Close and restart the App	If the App does not react anymore after some minutes loading during the update process, close (close the program completely) and restart the App. Or try with PC Tool BCP (section 2.8)
19	BMS Version not updated	The App will only update the BMU. The BMU will update the BMS, which can take up to 30 minutes.
		If the BMS Version is not updated after 30min with stable inverter communication, follow the below Process: 1. Update Firmware through the App again 2. Restart the system a. Switch off the Inverter first, then switch off the battery second (Press the LED of the BMU for 5 seconds) b. Wait for 2 Minutes c. Turn on the Battery first, then turn on the inverter second 3. Wait for 30 Minutes 4. Check BMS Firmware Version again with App. If Version is still wrong, please do the update process again (if possible with another mobile device). 5. Note: if Voltage of Battery is not shown in Be Connect, the update will not be transferred to BMS. Make sure the BMU recognizes BMS properly.

2.3 Incorrect output voltage / No BMS Data / BMU EC102

Wrong PDU output voltage (e.g 16V) is normally an indicator for incorrect configuration or BMU<>BMS communication issue

No.	Name	Description
20	Battery correctly configured?	Please check if the App configuration was successful and the Firmware is the most recent one. If there are problems, please refer to Section 2.2
		Note: It is important to select the correct system quantity. Else, the output voltage might be wrong! The quantity you need to select refers to the overall quantity of LVL15.4 units. If you have 2xLVL15.4 connected in parallel, you need to select the system quantity of "2" in the Be Connect app / BCP tool.
		Note: Don't forget to properly restart system after changing configuration!
21	Proper restart	Note: Whenever the configuration via Be Connect app / Be Connect Plus tool is changed, a restart of the battery is necessary to make sure that all changes come into effect.
		1. Switch off the Inverter 2. Switch off the battery (Press button on BMU for 5 seconds until all batteries switch off. All LEDs should be off) 3. Wait for 2 Minutes 4. Turn on the Pattery (button on battery connected to RMII) and then
		Turn on the Battery (button on battery connected to BMU) and then Turn on inverter second
22	BMU<>BMS communication	make sure that the comm cable is connected to the right port of BMU (the one labeled as "BMS"). Replace comm cable between BMU and battery.
23	Check terminal resistor	Make sure that the terminal resistor is connected to the OUT port (Terminal resistor properties: 120 Ω resistor between pin 5 and 6)
		If it was connected already, then please remove it and try without it to rule out a faulty terminal resistor. Don't forget to properly restart system afterwards.
24	No output voltage / incorrect output voltage	When there is no output voltage, this typically means that the BMS relay is not closed. This can have many reasons: - Check if BMU properly detects BMS data (cell voltages, cell temperatures). If not, see following step 25. - Check LED codes (see section 2.7)
25	BMU<>BMS communication / No BMS data shown / BMS data is	make sure that the comm cable is connected to the right port of BMU (the one labeled as "BMS"). Replace comm cable between BMU and battery.
	0	Note: as long as there is a communication problem between BMU & BMS, you won't be able to see any BMS data / values will appear as zero and the relay will remain open (no output voltage) In that case, redo app configuration (unit quantity must be correct!) and don't forget to properly restart system!
26	LVL Exclusion Method (for parallel connected	- If multiple LVL batteries connected in parallel: Try the Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit
	systems)	Very important: don't forget to reconfigure and to restart always when changing the configuration!
27	Further checking	If problem remains: - Download all data with BCP (section 2.8) - Check the inverter - Try replacing the BMU, if available

2.4 Communication issue with Inverter / BMU EC106

Output voltage is normal and you can see BMS (cell) data in BCP, but inverter does not detect battery. Note: if output voltage is incorrect or BMS (cell) data cannot be seen in BCP, then go though section 2.3 first

No.	Name	Description
28	Configuration	Check if the configuration is correct. Refer to latest "BYD Battery-Box Premium LVL Minimum Configuration List" (V1.8 or above) available at: www.bydbatterybox.com Make sure the inverter is configured and working correctly.
29	Output voltage incorrect? No BMS Data?	Check according to section 2.3 . Especially make sure to configure battery via app and to properly restart afterwards.
30	Inverter settings	Make sure to configure the battery correctly on the inverter interface. Refer to inverter manual for details.
31	Replace comm cable	Replace the communication cable (min. CAT5!). Confirm PIN cable configuration for the specific inverter model (see manual)
32	Further checking	If problem remains: Test another BMU, if available

2.5 SOC & charging logic

No	Name	Description
33	SOC jumps	The SOC of an LFP battery cannot be measured. It is a calculated value. In general, the state of charge (SOC) of a battery is calculated using the voltage, but other factors such as temperature, current flow and charging behavior also play a role. The calculation of the state of charge is generally more precise if the battery regularly sees full cycles. Every now and then an SOC correction / calibration might occur. That is normal.

2.6 Unexpected shutdown

System has been successfully commissioned in the past and did run for some time. Later on an unexpected shutdown occured.

No	Name	Description
34	Minimum Configuration fulfilled?	Check if the configuration is correct. Refer to latest "BYD Battery-Box Premium LVL Minimum Configuration List" (V1.8 or above) available at: www.bydbatterybox.com Make sure the inverter is configured and working correctly. Note: - if the minimum configuration list is not met, unexpected shutdown(e.g during backup) might occur. - peak power devices can cause shutdowns. Check the peak power of your loads
35	Inverter Communication	The battery only works with an compatible external inverter. If for whatever reason the communication between battery and inverter is lost, the battery will shut down itself within 30minutes. Therefore, check which one did shut down first (battery or inverter) and check if inverter is properly detecting battery (e.g showing correct SOC or temperature). If problem remains, check according to section 2.4.
36	Battery Logs / History Data	Sporadic alarms are hard to detect as they only occur sometimes. Therefore, it is very important to download and provide all the historic battery log files in order to identify the root cause. See section 2.8 for details.
37	Inverter Warning & Monitoring	Unexpected Shutdown can be caused by overall system settings. Therefore, it is necessary to evaluate inverter data as well. - Which error message are shown in inverter (portal? - Please provide access to Inverter portal (add info@eft-systems.de and tell us the name of the system in the portal)

2.7 BMU/BMS LED event code (EC)

A constant white LED refers to standby mode. White blinking means charge or discharge.

When the battery is initiating, the LED will flash white and blue with an interval time of 0.5 seconds (normal during startup). When the LED flashes blue with an interval time of 1 second it indicates an event code. Please start to count when the white LED begins to flash, then count how many times the white and blue LED flashes. (also refer to the manual!)

Example: 1xwhite, 6xblue → EC 106 / 1xwhite, 11xblue → EC 111 / 3xwhite, 3xblue → EC 303

Note: every LVL has its own BMS. The Event Code of the BMS will therefore be shown in the LED of the individual LVL.



Most errors are caused by a faulty communication line, an incorrect app configuration or the missing restart after the app-configuration. Please go in detail through: **Section 2.2 & 2.3**

Note: if the system is not correctly configured with the app, the event code (EC) might be misleading.

EC BMU	EC BMS	Measure
EC 101	/	Initialisation Failure.
		 Make sure the app-configuration has been completed correctly (especially quantity!). Restart the system according properly (see step 17, section 2.2)
		If problem remains: - Download all data with BCP (especially the historical data) (section 2.8) - replace BMU, if available
EC 102	/	Incorrect module quantity / Module not detected.
EC 105		- Make sure the app-configuration has been completed correctly (especially quantity!) Check the terminal resistor. The terminal resistor (120 Ω at pin 5+6) is responsible for a clean communication between BMS and BMU. In rare cases it can be damaged and can disturb the signal. In these rare cases it is recommended to remove the terminal resistor replace communication cable between Battery and BMU - Restart the system according properly (see step 17 , section 2.2) - If multiple LVL batteries connected in parallel: Unit Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit
		If problem remains: - Download all data with BCP (especially the historical data) (section 2.8) - replace BMU, if available

EC 103	EC 108	PreCharge Fault.
		 Check the DC cabling and make sure that the Minimum Configuration is met. Restart the system according properly (see step 17, section 2.2) If multiple LVL batteries connected in parallel: Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit
		If problem remains: - Download all data with BCP (especially the historical and the cell data) (section 2.8) - provide the SN and voltage of the suspected LVL unit (see checklist on last page)
EC 104	EC 101	Short circuit / DC reverse connection.
		 Check DC cabling (is there any short circuit? Is the fuse between battery and inverter closed?) Disconnect the battery system from the inverter and restart the battery system alone (battery isolated), to evaluate if the error is being caused externally (i.e. short circuit in inverter or MPPT). If the Event Code remains, the error might be in the battery. If the Event Code has changed, there might be an error in the inverter side. If multiple LVL batteries connected in parallel: Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit
		If problem remains: - Download all data with BCP (especially the historical and the cell data) (section 2.8) - provide the SN and voltage of the suspected LVL unit (see checklist on last page)
EC 104	EC 103	BIC Communication Failure.
		Turn on battery and check whether the blueLED lights on the two BIC boards are on (BIC = circuit boards directly on the two battery modules inside LVL - see section 3.3). - If blue LED on BIC boards are on: - try to exchange the upper BIC with the lower one. - if problem remains: BIC replacement might be necessary - If blue LED on BIC boards are off: - Check if there is any sign of short circuit in the BICs (e.g. component damage). - Check the sampling cables connection: B2+ up left / B1+ bottom left / B2- up right / B1- bottom right - if problem remains: BIC replacement might be necessary - If multiple LVL batteries connected in parallel: Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit. Try swapping the BIC boards of two different LVL units.
		If problem remains: - Download all data with BCP (especially the historical and the cell data) (section 2.8) - Measure the cell voltage according to section 2.9 - provide the SN and voltage of the LVL with the EC (see checklist on last page)
EC 104	EC 107 EC 113	Undervoltage. - Shut down the system quickly to avoid further discharge. Check whether the system can
		shut down normally (by pressing the LED button in BMU for 5s).
		- Follow section 2.9 (Voltage measurement of cells)

EC 104	EC 102 up to EC112 (All other than 101, 103, 107,	One of the BMS (LVL units) reports an event message. - If multiple LVL batteries connected in parallel: Exclusion Method (see section 2.10): Check if the system works when removing the suspected LVL unit
	113)	If problem remains: - Check the voltage of the batteries according to section 2.8 9Download all data with BCP (especially the historical and the cell data) (section 2.8) - provide the SN and voltage of the suspected LVL (see checklist on last page)
EC 106	/	No communication with Inverter.
		 Make sure the inverter is on, configured and working correctly. Check according to section 2.4

2.8 Be Connect Plus (BCP)

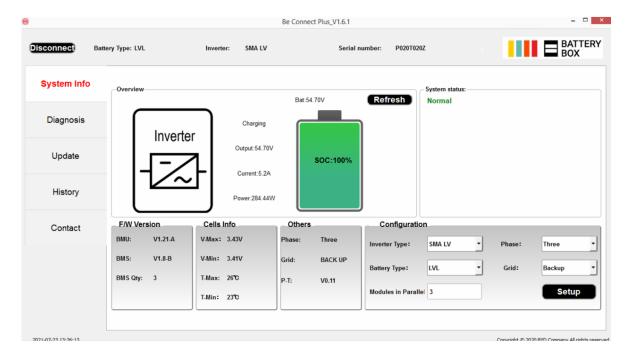
Be Connect Plus is a Windows-PC tool. With Be Connect Plus (BCP) you can:

- read the battery information,
- configure the battery system
- update BMU & BMS firmware
- Export / download battery logs (From BMU and all BMS)

BCP is constantly being improved and updated. Make sure to use the latest program version. You can download the latest version of the Tool on www.bydbatterybox.com / www.eft-systems.de / www.alpspower.com.au.

For the service analysis, please download and provide the data / logs as described in the program instructions (see PDF manual inside of program ZIP archive).

Note: You need a computer with Windows that will be connected to the battery Wifi. Login as Installer to Be Connect Plus, the password is the same as for WiFi: BYDB-Box

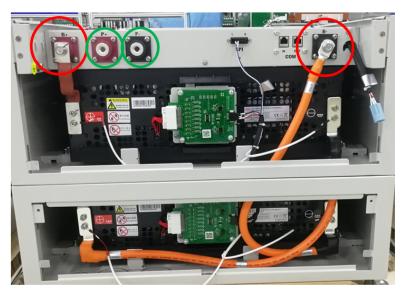


2.9 Voltage measurement and undervoltage

Attention: Make sure not to create a short circuit!

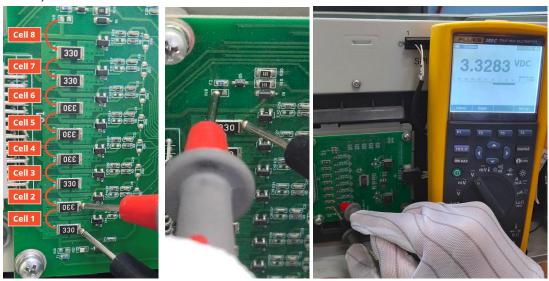
- You can see the max. and min. cell voltage in the BeConnect App or in PC Tool Be Connect plus (BCP)
- You can get the detailed module and cell voltage in the BCP Program (section 2.8)
- or measure it manually according to the below description:

Measure the module voltage: Open the front door and measure the tower voltage between **B+/B-** (red circle). Measure also between **P+/P-** (green circle) on the BMS as shown below.



Measure the cell voltages in case of BMS EC 107, EC 103, or if BCP shows cells with <1.5 V / does not show cell voltages. This will help us to understand if the issue is in the cell or in the BICs.

The voltage has to be measured in pairs as shown below. If the voltage is 0, in most cases this value is not correct and the measuring device is not in correct contact with the PINs. (please establish a correct and good contact)



Please record these measurements of 16 cells in total. (Cell Number 1-8 for button module, 9-16 for upper module)

Undervoltage

A LVL in which one of the 16 cells has a voltage of <1.5 V is in undervoltage (check with BCP (section 2.8) / BC if possible).

- LVL with >45 V should be fine and you can continue to check other points according to this service guideline.
- If the LVL voltage is <45V but the single cell voltage is >1.5V, the battery needs to be charged quickly while avoiding any further discharge. Therefore shutdown the system and search the problem according to the guideline, while the battery is completely off. Also check on the inverter side why the force charge doesn't work. Do not turn on the battery before making sure the inverter should be able to charge the battery.
- If only one LVL is in undervoltage: remove that one and try commissioning without it. Otherwise, make sure to avoid further overdischarge. (Turn off the system completely)
- If one, or all LVL are in undervoltage: Contact the service as stated below and make sure to avoid any further discharge of the battery (Turn off the system completely)

When contacting the service, make sure to fill the service checklist completely and add the following information:

- Serial Numbers (of the BMU and all (affected) LVL)
- Individual LVL voltages of all LVL (related to Serialnumber)
- Logs from the battery using BCP (section 2.8) and Screenshots showing the cell voltages, or manual cell voltage measurements
- Initial Firmware (FW) Version of the Battery when the UV happened (BMU and BMS)
- Detailed description how and why the system reached Undervoltage if known. Information when the system was installed and commissioned and in which circumstance and when the undervoltage happened. If the battery was never running before: Why did it never work before, and what was the Batteries status when the battery was left (on / off / LED).
- Inverter Model, Serial Number and Inverter Logs
- Access to Inverter portal (add info@eft-systems.de and tell us the name of the system in the portal)

2.10 Unit Exclusion Method (only when at least 2 LVLs / parallel connection)

- Normally a faulty LVL unit can be identified with the Be Connect Plus Program or by the LED Code of the corresponding LVL unit. In this case, remove the suspicious LVL unit with the Event Code from the system, and commission the remaining system (if it still complies with the minimum configuration list) and check if it runs properly.
- Otherwise, try the each LVL one by one

Important: The <u>unit quantity must be adjusted in the app</u> whenever the number of modules has been changed! Don't forget to perform a <u>proper restart</u> after a new configuration!

- 1. Switch off the Inverter
- 2. Switch off the battery (Press button on BMU for 5 seconds until all batteries switch off. All LEDs should be off)
- 3. Wait for 2 Minutes
- 4. Turn on the Battery (button on battery connected to BMU) and then
- 5. Turn on inverter second

3. SERVICE TASKS

Please go through the general and error specific steps beforehand, see chapter 1 and 2.

3.1 BMU Replacement

Have you detected a faulty BMU?:

After replacing the BMU, please do not forget to re-do the configuration and firmware-update with the app or BCP.

3.2 BMS Replacement

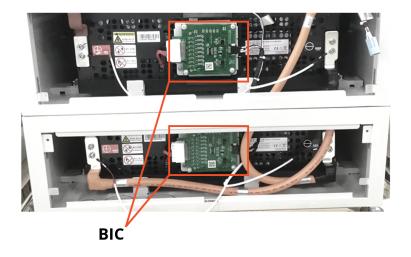
Refer to Manual "BMS Drawer Replacement Guide"

After replacing the BMS, please do not forget to re-do the configuration and firmware-update with the app or BCP.

3.3 BIC Replacement

Refer to Manual "BIC Board Replacement Guide"

After replacing the BICs, please do not forget to re-do the configuration and firmware-update with the app or BCP.



BYD Battery-Box Premium LVL Service Checklist - V1.2 EN



2.8 Be Connect Plus (BCP)

Important: The installation and all other kinds of works or measurements in combination with the BYD Battery-Box are only allowed by professional and qualified electricians. Improper handling can cause danger and damage. This document does not replace the official BYD manuals and documents. No responsibility is accepted for the accuracy of the information.

GENERAL STEPS

Please carefully check all "General Steps" from page 3 of the Service Guideline and confirm this in the boxes below

1.1 Configuration 1.4 Latest Firmware 1.7 Switch on procedure

1.5 App Configuration 1.8 Correct Operation 1.2 Correct internal cabling

1.3 Correct external cabling 1.6 Restart

2.1 BMU does not turn on / BMU LED is off or flickering abnormally

ERROR RELATED ANALYSIS 2.

> Please mark the error related Analysis from Chapter 2 of the Service Guideline that you checked, and collect all the information related to those Sections

2.2 Problem with the FW Update / App Configuration / WiFi 2.6 Unexpected shutdown 2.9 Voltage measurement

and undervoltage 2.3 Incorrect output voltage / No BMS Data / BMU EC102 2.7 BMU / BMS LED event

2.5 SOC & charging logic

code (EC)

2.10 Unit Exclusion Method 2.4 Communication issue with Inverter / BMU EC106 (≥ 2 x LVL)

SERVICE INFORMATION

3.

Please fill all available information in below table. Some information like the Serial Number of the BMU is mandatory to receive service.

Service Ticket Number or System ID:

Installer / Delivery Address / Contact:

ZIP / City Contact Person Phone Street / Nr. Email

System Information

BMU Firmware Battery Configuration (X x LVL)

BMU Serial Number BMS Firmware Yes No BMU Connected to Internet Inverter Firmware

Inverter Brand + Model System Name on Inverter Portal

Inverter Serial Number (Provide access for: info@eft-systems.de)

Commissioning Date

Service Information

BMU EventCode (EC) Inverter Error Code

BMS EventCode(s) and related LVL Serial Number(s)

Was the battery charging / discharging before (was the system working normally before?) No

Take pictures of open communication port in the Battery and Inverter clearly showing connection cables

Get Data of the Battery-Box with the Be Connect Plus (BCP) Programm (see chapter 2.8)

Description of the Problem

Please provide any additional information that is necessary or could help in the analysis of the service case (e.g. serial number of a wrong module, video of a special behaviour; pictures; app screenshots; module voltages...)

By contacting us you confirm, that a qualified person has done the necessary control and collected all available information above.

Europe: EFT-Systems GmbH Service Contact: www.eft-systems.de service@eft-systems.de

+49 9352 8523999 +34 9106 02267 (ES) +44 2037 695998 (UK) +39 0287 368364 (IT) Australia: Alps Power Pty Ltd www.alpspower.com.au service@alpspower.com.au +61 02 8005 6688

